

Syllabus

Savitribai Phule Pune University

Faculty of Engineering

Third Year Industrial Engineering

(Course 2015)

(with effect from June 2017)

Savitribai Phule Pune University, Pune
Syllabus for Third Year Industrial Engineering
(2015 Course)
(With effect from Academic Year 2017-18)
Semester- I

Course Code	Course	Teaching Scheme (Hrs/week)			Examination Scheme						Credit	
		Theory	Practical	Tutorial	Paper		TW	OR	PR	Total	TH/TW/TUT	PR/OR
					In-Sem	End-Sem						
311201	Production & Operations Management	4	-	-	30	70	-	-		100	4	
311202	Advanced Statistics & Numerical Methods	3	-	-	30	70	-	-		100	4	
311203	Work study	4	-	-	30	70	-	-		100	4	
311204	Metrology & QC	4	-	-	30	70	-	-		100	4	
311205	Machine Design	3	-	-	30	70	-	-		100	4	
311206	Computer Programming & Applications	-	4	-	-	-	-		50	50		1
311207	Skill Development – Work Study Practical	-	2	-	-	-	50		50	100		2
311208	Metrology & Quality Control Practical	-	2	-	-	-		50		50		1
311209	Production Practice- IV	-	2	-	-	-	50			50		1
											20	5
Total		18	10		150	350	100	50	100	750	25	

Abbreviations:

TW: Term Work
 TH: Theory
 OR: Oral
 TUT: Tutorial
 PR: Practical

Semester- II

Course Code	Course	Teaching Scheme (Hrs/week)			Examination Scheme						Credit	
		Theory	Practical	Seminar	Paper		TW	OR	PR	Total	TH/TW/TUT	PR/OR
					In-Sem	End-Sem						
311211	Operation Research	4	-	-	30	70		-	-	100	4	
311212	Ergonomics & Product Design	4	-	-	30	70		-	-	100	4	
311213	Facilities Planning	4	-	-	30	70		-	-	100	4	
311214	Management Information Systems	3	-	-	30	70		-	-	100	4	
311215	Materials Management	3	-	-	30	70		-	-	100	4	
311216	Operations Research Practical	---	2	-	-	-	50		-	50		1
311217	Ergonomics and Product Design Practical	-	4	-	-	-	50		50	100		2
311218	Materials Management Practical	-	2	-	-	-			50	50		1
311219	Seminar	-		1	-	-		50	-	50		1
											20	5
Total		18	8	1	150	350	100	50	100	750	25	

Abbreviations:

TW: Term Work

TH: Theory

OR: Oral

TUT: Tutorial

PR: Practical

311201: Production & Operations Management

Teaching Scheme

Lectures: 4 hours / week

Credit Scheme

Theory: 04

Examination Scheme

In-Sem: 30 Marks

End-Sem : 70 Marks

Objectives:

To integrate the aspects of process technology, facility planning, financial planning, and material handling into a consolidated production and operation related decisions

Outcomes: After completing the course the student shall develop an understanding on how to create production strategies with respect to:

- Production base,
- Financial (Cost) performance,
- Technical and operational capacities
- Human capabilities

Unit I**Introduction**

History of Operations Management, Operations Organization. Concept of manufacturing and operations management engineering productivity, efficiency utilization, difference between products and service, interrelationship of profitability and productivity, productivity in relationship to material.

Unit II**Operations Strategy**

Competitiveness with Operations, Competing on cost, quality, flexibility, speed, Productivity, efficiency & effectiveness.

Unit III**Products & Services Design**

New product development: strategies and processes, design process, Cross functional product design, designing for manufacture and assembly, designing for customer, concurrent design and concurrent engineering, considerations in service design, Product design tools – QFD, Value analysis, Modular design, Product life cycle, Taguchi methods, Process analysis, process flow charting, types and evaluation.

Unit IV**Processes & Technology**

Types of production systems – Mass, Process, Job Shop, Batch, Project, etc. Process selection types, flow structures, process re-engineering, product process matrix and virtual factory, Technology decisions, Classification of process technologies - manual, mechanized & automated, Process technology in service and non manufacturing operations - distribution and transport, warehousing, point of sale system and banking operations.

Unit V**Facilities Layout**

Facility location analysis, basic layouts, designing process layouts, designing product layouts, designing hybrid layouts, Locating production and services facilities: importance of location factor affecting location decisions, Introduction to the concept of line balancing, cycle time, determination of workstation and efficiency, sensitivity analysis of the same.

Unit VI

Material Handling Systems:

As a necessary evil, indicators of poor material handling, principle of good material handling system, different material handling equipment, Material handling function, MH principles, MH Equipment – Cranes & Hoists, Conveyors, Industrial Trucks, AGVs, AS-RS systems, etc.

Text book:

1. Operations Management for Competitive Advantage: Chase, Aquilano and Jacobs, TMH

Reference books:

1. Production and Operations Management by Gaither Norman & Frazier, 1999- Southwestern
2. -Purchase Management : By L.C. Jhamb-2000-Everest publication
3. -Production and Operation Management : By S.N Chary-1988- Tata Mc Graw Hill
4. -Production and Operation Management by Adams, Evereet & Ronald J, 1996, 5/e, PHI

311202: Advanced Statistics and Numerical Methods**Teaching Scheme**

Lectures: 3 hours / week

Credit Scheme

Theory: 04

Examination Scheme

In-Sem: 30 Marks

End-Sem : 70 Marks

Prerequisites: Engineering mathematics, statistical methods.

Objectives:

1. To develop in students understanding of random variable distributions and their applications in statistics
2. To facilitate students to understand use of numerical & iterative methods for solving complex algebraic & transcendental equation, simultaneous equations, curve fitting, interpolation, optimization, integration & differentiation.
3. To give students the knowledge of selecting & applying appropriate solution methodology to solve Industrial Engineering problems involving complex mathematical formulations

Outcomes: Upon completion of this course students will be able to

1. Use random variables and probability distributions in real world problem.
2. Carry out formulation and apply appropriate numerical method in the field of industrial Engineering to solve complex problems.

Unit I

Concept of random variable and probability distributions, discrete random variable and its distributions – Binomial, Poisson, Hypergeometric.

Unit II

Continuous random variable and its distributions - Uniform, Normal, Exponential, Concept of Sampling distribution and various types of it, Statistical inferences – point estimate, interval estimate, Sample size determination.

Unit III

Principles of Statistical inferences – Testing hypotheses and Inferences concerning means, variances and proportions.

Unit IV

Numerical Solution of algebraic and transcendental equations by half interval search method, Newton Raphson method. Numerical Solution of Linear Simultaneous equations by Gauss elimination method, Gauss-Siedel method.

Unit V

Numerical integration by Trapezoidal rule, Simpson's. 1/3rd and 3/8th rules. Double integration. Curve fitting : Least square criterion-1st and 2nd order.

Unit VI

Interpolation: Lagrange's formula, Inverse interpolation. Numerical solution of differential equations: Euler method, Runge-Kutta 2nd and 4th order methods. Errors and approximations Types of errors, absolute error, relative error, algorithmic errors,

truncation error, round off error. Error propagation.

Text Books

1. Numerical methods for Engineers by S. C. Chapra and R. P. Canale Published by McGraw Hill.
2. Quantitative Techniques For managerial Decision Making by V.K.Srivastva, G.V Shenoy, Wiley eastern Ltd.

Reference Books

1. V. Rajaraman, Computer Oriented Numerical Methods - Prentice Hall Publication.
2. S. S. Sastry, Introductory methods of Numerical Analysis - Prentice Hall Publication.
3. Jain, Ayengar, Jain : Numerical Methods for Scientific and Engineering Computations - Wiley Eastern Publication.
4. Dr. B. S. Grewal : Numerical Methods in Engineering and Science.
5. Statistics For engineers –Richardson, TATA Mchraw Hill.

311203: Work Study**Teaching Scheme**

Lectures: 4 hours / week

Credit Scheme

Theory: 04

Examination Scheme

In-Sem: 30 Marks

End-Sem : 70 Marks

Prerequisites: Organizational structure, Fundamental of business, Basic Mathematical Operation, Manufacturing Processes

Objectives: From the study of this course students will learn:

1. Tools and techniques of industrial engineering & Productivity improvement techniques.
2. Understand Tools and Techniques used in the Method Study.
3. Understand Tools and Techniques used in the Work Measurement
4. Analyze and differentiate between Different Job Evaluation Systems.

Outcomes: Students will be able to

1. Differentiate between different types of Tools and techniques of industrial engineering
2. Understand and implement the concepts of different types of Method study Techniques.
3. Understand and implement the concepts of different types of Work Measurement Techniques.
4. Understand different types of Job Evaluation Systems and application of Work Study.

Unit I:**Introduction to Industrial Engineering:**

Historical background, Contribution of Taylor and Gilbreth, Productivity Improvement, Work content analysis, Definition and scope of Work Study.

Unit II:**Method Study**

Definition, Steps in method Study, need to record the activities, symbols in charting, different recording techniques – Charts and Diagrams, Questioning Technique, Principals of motion Economy.

Unit III:**Work Measurement**

Definition of Time study, steps in time study, Allowances, application of allowances, Calculation of standard time, work sampling, advantages of work sampling, Rating,

Unit IV:**Predetermined Time Standards**

Introduction, Different types of PMTS systems, Methods Time measurement, Introduction to Most technique, Basic, Mini and maxi MOST, General move, Control Move, Tool sequence

Unit V:

Job Evaluation and Merit Rating

Introduction to Job Evaluation system, necessity, Job Analysis, Job Description, Job Evaluation, Different Job Evaluation Systems like Factor Comparison, Point System etc, merit rating, Incentive plans

Unit VI:

Application of Work Study

Application of Work Study in manufacturing and service sector, use and application of various techniques of work study, Case studies and analysis, cost savings and indirect benefits.

TEXT BOOK

1. Introduction to Work Study by ILO

REFERENCE BOOKS:

1. Yoga M., Job Evaluation, NPC, New Delhi
2. Zandin K.B. - Most Work Measurement Systems
3. Hand Book of Industrial Engineering By H.B. Maynard

311204: Metrology and Quality Control

Teaching Scheme

Lectures: 4 hours / week

Credit Scheme

Theory: 04

Examination Scheme

In-Sem: 30 Marks

End-Sem : 70 Marks

Prerequisite:

This course requires the basic knowledge of the following: Metric and SI units of physical quantities; Statistics; Trigonometry; Basics of manufacturing processes.

Objectives:

1. To study the fundamentals of Metrology as a science of measurement, modern quality concepts and statistical techniques.
2. To study fundamentals of measurement, inspection methods and systems.
3. To acquaint with operation of precision measurement tools and equipments

Outcomes: At the end of the course student will be in a position to

1. Apply inspection gauge and checking systems.
2. Demonstrate the understanding of purpose of critical dimensions in manufacturing.
3. Analyze simple parts for dimensional accuracy and functionality.

Unit I**Introduction**

Meaning of Metrology, Precision, Accuracy, Errors in Measurement, Calibration. Linear Measurement: Standards, Line Standard, End Standard, Wavelength Standard, Classification of Standards, Precision and Non Precision Measuring instruments, Slip Gauges. Angular Measurement: Sine bar, Sine Center, Uses of sine bars, angle gauges, Auto Collimator Angle Dekkor, Constant deviation prism.

Unit II**Limits, Fits and Tolerances**

Meaning of Limit, Fits and Tolerance, Cost – Tolerance relationship, concept of Interchangeability, Indian Standard System.

Design of limits Gauges: Types, Uses, Taylor's Principle, Design of Limit Gauges.

Inspection of Geometric parameters: Straightness, Parallelism, Concentricity,

Scariness, and Circularity. Comparators: Uses, Types, Advantages and

Disadvantages of various types of Comparators.

Unit III**Surface Finish Measurement**

Surface Texture, Meaning of RMS and CLA values, Tomlison's Surface Meter, Taylor-Hobson Surface Meter, Grades of Roughness, Specifications. Screw Thread Metrology: External Screw Thread terminology, Floating Carriage Instruments, Pitch and flank Measurement of External Screw Thread. Gear Metrology: Spur Gear Parameters and their Inspection Methods. Interferometry: Introduction, Flatness testing by interferometry, NPL Flatness Interferometer. Study of Measuring Machines, Recent Trends in Engineering Metrology.

Unit IV

Introduction: Meaning of Quality, Quality of Product, Quality of Service, Cost of Quality, Value of Quality, Difference between Inspection, Quality Control and Quality Assurance, Role of Quality in Present day environment. Introduction to Quality Control: 1) Meaning of quality Control 2) 100% Inspection and Selective Inspection 3) Statistics in Selective inspection. Introduction to Statistical Quality Control: Control Charts, X, R, P and C Charts, Sampling inspection, OC Curves and Sampling Plan, Process Capability Index (PCI), Concept, Methods of determining PCI and uses of PCI.

Unit V

Quality assurance systems. Total quality management (T.Q.M):- Approaches- Deming's Approach, Juran's Approach, Cause and Effect Diagram, Pareto Analysis, Q.F.D., Quality Circles, Taguchi's quality engineering, Kaizen, six sigma, T.P.M. Technical Specification (T.S) TS 16949 Standards.

Reliability Engineering: - Concept.

Design of experiment : meaning , objective, types of research, approaches.

Unit VI

ISO 9001-2000 Series of Standards- History and Evolution of ISO 9000 Series , importance and overview of ISO 9000- 1998 Series standards, structure of ISO 9000-2000 Series standards, clauses of ISO 9000 series standards and their interpretation and implementation, quality system documentation and audit.

ISO 14000:- environmental management concepts, and requirement of ISO 14001 , benefits of environmental management Systems

Malcom Baldrige national quality Award and other quality awards

Text Books:

1. R.K. Jain, Engineering Metrology, Khanna Publication.
2. K.J.Hume, Engineering Metrology, Kalyani publication

Reference Books:

1. K.W.B.Sharp, Practical Engineering Metrology, Pitman Publication.
2. J.M. Juran & F.M.Gryna , Quality Planning and Analysis.
3. Juran's Quality Control Handbook.
4. I.C.Gupta, A Text book of Engineering Metrology, Dhanpat Rai and Sons.
5. E.L.Grant & R.S. Kearenworth, Statistical Quality Control.
6. Kaoru Ishikawa, Guide to Quality Control, Asian Productivity Organisation, Tokyo.
7. ISO 9000 Quality System – S.Dalela.
8. ISO 9000 Quality Management System , International Trade Center, Geneva

311205: Machine Design

Teaching Scheme

Lectures: 3 hours / week

Credit Scheme

Theory: 04

Examination Scheme

In-Sem: 30 Marks

End-Sem : 70 Marks

Prerequisites: Basic mechanical Engineering, Engineering Mechanics, Mechanics of Materials,

Course objectives:

1. To apply engineering design principles and methods to the proper analysis of a variety of common mechanical system components.
2. To design these mechanical system components conforming to appropriate codes and standards so as to perform safely their intended functions in harmony with other components of the system

Outcomes: On successful completion of the course students should be able to-

1. Analyze the stress and strain on mechanical components; and understand, identify and quantify failure modes for mechanical parts such as gears, bearings and flywheels.
2. Demonstrate knowledge on basic machine elements used in design of machine elements subjected to static and fatigue loads for a given practical application.

Unit I**Spur Gears**

Introduction, Standard Proportions of Gear Systems, Gear Materials, various design considerations, Beam Strength of gear teeth- Lewis Equation, tangential loading, module Calculations, width calculations, Dynamic tooth loads, Spott's Equation, types of gear tooth failures, Spur Gear construction, Design of shaft for Spur Gears, Design of arms for Spur Gears.

Unit- II**Helical Gears:**

Introduction, Terms used in Helical Gears, Face width of Helical Gear Formative no. of teeth and minimum no. of teeth to avoid interference and undercutting, Proportion of the Helical Gears, Strength of Helical Gears, Design of Helical Gears.

Unit III**Rolling Contact Bearings**

Types, Static and Dynamic load Capacity, Stribeck's Equation, Concept of equivalent load, Load life Relationship, Selection of bearing from Manufacturer's Catalogue, Design for variable loads and Speeds, Bearings with Probability of Survival other than 90%, Lubrication and Mounting of bearings, oil Seals and packing used for bearings.

Unit IV**Design for fluctuating loads**

Stress Concentration and remedies, S. N. Diagram, Endurance limit, Factors affecting

Endurance Strength, Design for Finite and Infinite life under reverse stresses, Cumulative damage, Sodberg's and Goodman's Diagram, Design of components like shaft, bolted joints, springs etc. subjected to variable loading.

Unit V

Design for Manufacture

General Principles for Design for Manufacture, Principles of design for casting, Forging, Machining, Welded Joints, etc., Design for Manufacturing Assembly

Statistical Considerations in Design: Analysis of Tolerances, Assembly of parts, Design and Natural Tolerances, Normal Distribution, Applications in Design Process.

Unit VI

Flywheel

Introduction, Coefficient of fluctuation of speed, Fluctuation of energy, Maximum fluctuation of energy, Energy stored in flywheel, Stresses in flywheel rim, Stresses in flywheel Arms, Design of shaft, hub and key, construction of flywheel. Optimization Techniques:- The concept of optimization, Classification of optimization problem, engineering, applications of optimization, Role of computers in optimization, Mathematical formulation of optimization problems. Johnson's method for mechanical engineering design. Typical design equation, Classification, example.

Text Books

1. Design of Machine Elements, Bhandari V.B., Tata McGraw Hill Publication.
2. Mechanical Engineering Design, Shigly, McGraw Hill Publication.

Reference Books

3. Design of Machine Elements, M.F. Spott, Prentice Hall.
4. Design Data Book, PSG College Technology.
5. William C. Ortwein, Machine Component Design, West Pub. Co. and Jaico Publication House.
6. R.K. Jain, Machine Design, Khanna Publication Delhi.
7. R.S. Khurmi & Gupta J.K., A Text book of Machine Design, S.Chand and Company

311206: Computer Programming and Applications**Teaching Scheme**

Practical: 4 hours / week

Credit Scheme

Practical: 01

Examination Scheme

Practical : 50 Marks

Any 6 of the following 10 experiments have to be performed:

1. Prepare forms for accepting database of students in Visual Basic
2. Write programs for simple calculator, alarms digital/analog clock
3. Use of various controls in VB through programming: list box, scroll, check box, option, use of array, text boxes, viewing files on the computer, etc.
4. Creation of database for accepting bio-data of students
5. Write program to integrate 1 & 4 above
6. Prepare an application for the department library
7. Prepare an application that takes care of continuous assessment of students
8. Prepare a program that can save day wise events / day planner
9. Write a programme for the Class test marks analysis system.
10. Write a programme for the Calendar

Text Books:

1. Petroutsos E Mastering Visual Basic 6.0
2. Balena F Microsoft Visual Basic 6.0

Reference Books:

1. Mcsd Visual Basic 6.0 Distributed Application Study
2. Penfold J W Microsoft Visual Basic: The Programmer's Companion

311207: Skill Development - Work Study Practical**Teaching Scheme**

Practical: 2 hours / week

Credit Scheme

Practical : 02

Examination Scheme

TW: 50 Marks

Practical : 50 Marks

Any 8 of the following assignments have to be completed by a student and journal to be prepared.

List of Assignments

1. Single facility location problems – Quantitative Techniques
2. Multiple facility location problems - Quantitative Techniques
3. Case on – Facility Location
4. Assignment on Process Layout - REL Charts
5. Assignment on Product Layout - Line Balancing
6. Computerized Layout Planning
7. Assignment on Layout Evaluation Techniques
8. Comprehensive Case on – Layout Improvement 1
9. Comprehensive Case on – Layout Improvement 2
10. Comprehensive Case – Material Handling Systems Design 1
11. Comprehensive Case – Material Handling Systems Design 2
12. Industrial Visit

Text Books

1. Introduction to Work Study by ILO
2. R.L Francis and J.A White (1974), Facilities layout and location-An analytical approach, Prentice Hall Inc

Reference Books

1. Yoga M., Job Evaluation, NPC, New Delhi
2. M.E Porter (1985), Competitive Advantage, The Free Press.

311208 : Metrology and Quality Control

Teaching Scheme

Practical: 2 hours / week

Credit Scheme

Practical : 01

Examination Scheme

Oral : 50 Marks

List of Practical

The Term work should be in the form of Journal consisting of following two sections:

Experiments: (Any seven of the following)

1. Measurement of straightness, flatness, roundness.
2. Measurement of the Surface roughness.
3. Measurement of angle by sine bar / Sine center.
4. Measurement of Optical surface using Interferometer.
5. Measurement of Screw thread parameters using Floating Carriage Micrometer.
6. Measurement of Gear tooth thickness using Gear tooth Vernier caliper and Span Micrometer.
7. Study and Experiment on Profile Projector.
8. Study and Experiment on any type Comparator.
9. Calibration of instrument using Calibration setup.
10. Alignment Test on Lathe / Drilling / Milling Machine
11. Experiment to measure Process Capability using Statistical Process Control.

Assignments: (Any five of the following)

1. Design of Sampling Plan
2. Design of Control Charts
3. Assignment on Process Capability
4. Case Study on 7 QC Tools
5. Case on Constructing House of Quality for any Product

Text Books

1. R.K. Jain, Engineering Metrology, Khanna Publication.
2. K.J.Hume, Engineering Metrology, Kalyani publication

311209 : Production Practice-IV**Teaching Scheme**

Practical: 2 hours / week

Credit Scheme

Practical : 01

Examination Scheme

TW : 50 Marks

Each candidate shall be required to complete and submit the following term work.

Composite job involving different machining operations.

Part A:-

1. **Lathe:** external and internal threading (Vee, Square or Acme threads), taper turning, grooving, knurling, drilling operations on lathe.
2. **Milling:** helical or bevel gear cutting on a milling machine.

Part B:- Journal consisting of :

1. Preparation of journal consisting of calculation and procedure for above gear cutting on milling machine.
2. Safety aspects used in the machine shop:- Precautions and care to be taken while working on various machine tools e.g. lathe, milling, drilling, grinding etc.

Note: - A practical examination of 12 hours duration shall be conducted at the end of semester based on the part A

311211: Operations Research

Teaching Scheme

Lectures: 4 hours / week

Credit Scheme

Theory: 04

Examination Scheme

In-Sem: 30 Marks

End-Sem : 70 Marks

Prerequisites:

Students need to have understanding of mathematics, statistics and probability

Course Objectives: Students will be able to

- 1) Understand complex situations filled with uncertainty and resource scarcity and model them mathematically
- 2) Know and apply optimization methods applicable in various business and industrial situations
- 3) Take well informed decisions based on quantitative analyses

Learning Outcomes: Students will be able to

- 1) State definitions, features, applications and limitations of Operations Research.
- 2) Formulate Linear Programming Problem.
- 3) Solve LPP using various methods like graphical and simplex technique.
- 4) Formulate and solve transportation problem.
- 5) Formulate and solve assignment and scheduling problem.
- 6) Carry out replacement analysis to decide optimum replacement period.
- 7) Solve game problems using various methods.

Unit I**Introduction & Formulation Of LPP Model**

OR methodology, Definition of OR, Application of OR to engineering and Managerial problems, Features of OR models, Limitation of OR, formulation LPP Models.

Unit II**Linear Programming**

Definition, mathematical formulation, standard feasible, basic feasible, optimal, infeasible, Degeneracy. Graphical and simplex methods. Artificial basis techniques, Big M Method form, solution space, solution – multiple, optimal, Redundancy, Variants of simplex algorithm –

Unit III**Transportation Problem**

Formulation of transportation model, Basic feasible solution using different methods (North-West corner, Least Cost, Vogel's Approximation Method) Optimality Methods, Unbalanced transportation problem, Degeneracy in transportation problems, Variants in Transportation Problems, Applications of Transportation problems. Transshipment problems.

Unit IV**Assignment Problem & Scheduling**

Formulation of the Assignment problem, unbalanced assignment problem, various methods of job shop scheduling.

Unit V**Replacement Analysis**

Replacement of capital equipments that deteriorates with time, time value of money (a) remains same (b) changes with constant rates during period. Equipment renewal policy, group and individual replacement. Individual Replacement, Group Replacement Policies, Problems.

Unit VI**Games Theory**

Introduction, two -person zero sum game, minimax and maximin principle, saddle point, methods for solving game problems with mixed strategies, Graphical and iterative methods, solving game by LP Method.

Text books:

1. Taha H A Operation Research and Introduction, McMillian.ISBN-0-02-418940-5
2. Paneerselvam Operations Research , Prentice Hall of India
3. Philips, Ravindram and Soleberg-Principles of Operations Research – Theory and Practice, PHI

Reference books:

1. Hiller and Libermann, Introduction to Operation Research, McGraw Hill 5th Ed.
2. S.D. Sharma – Operations Research, Kedarnath, Ramnath & Co
3. J K Sharma, Operations Research Theory and Application, Pearson Education Pvt Ltd ,2nd Ed., ISBN-0333-92394-4
4. Kanthi Swarup & others – Operations Research, Sultan Chand and Sons.

311212: Ergonomics and Product Design

Teaching Scheme

Lectures: 4 hours / week

Credit Scheme

Theory: 04

Examination Scheme

In-Sem: 30 Marks

End-Sem : 70 Marks

Prerequisites:

Design of machine elements & Material Science.

Objectives:

1. To understand the concept of product design process.
2. To understand the economic analysis & value engineering in product design.
3. To develop the ability to systematically design new product
4. Acquiring knowledge of ergonomics

Outcomes: At the end of the course student will be in a position to

1. Identify the product design methodology & approaches.
2. Demonstrate knowledge on basic design process used in new product.
3. Understand the value engineering in product design.
4. Apply ergonomics in product & work station design.

Unit I

Product methodology & the structure of Design Process , Introduction of Product methodology , methodological problems, characteristics of methods, The phases of product design process, foundations of phase models, three phase models etc.

Unit II

Design materials & human factors in product design, material properties, metals, plastics, rubber, woods & factors considered while designing for metals, plastics, rubber, woods etc, Anthropometry factors, physiological factors, psychology factors, anatomy factors.

Unit III

Economic factors influencing design, product value, safety, reliability & environmental considerations, economic analysis, break even analysis, profit & competitiveness, economics of a new product design.

Unit IV

Value engineering in product design, introduction, historical perspective, nature & measurement of value, importance of value, value analysis job plan, creativity, steps for solving & value analysis, value analysis tests.

Unit V

Ergonomics: Definition, Scope, Historical background, Human- machine system interfaces, Basic Ergonomics, Work Physiology, Measurement of work, Introduction to Environmental Ergonomics.

Unit VI

Applied Anthropometry: Definition and scope, use of anthropometric data, statistical analysis, Product design and work station design using anthropometric data, Work

Space design.

Text Books:

1. Product design & Manufacturing- A.K.Chitale, R.C Gupta
2. Product Design : Fundamentals & Methods – N.F.M. Roozenburg & J.Eekels
3. Introduction to Work Study by ILO
4. Human Factor Engineering and Design by Sanders McCormick

Reference Books:

1. Product design & Manufacture- Jhon R Lindbeck
2. Mayall W.H., “Industrial Design for Engineers” London Liiffee Books Ltd. 1967
3. Dale Huchingson R “New Horizons for Human Factors in Design ” McGraw Hill Company 19811.Indistrial Design-Mayall
4. Job Evaluation – ILO
5. Yoga M., Job Evaluation, NPC, New Delhi
6. Zandin K.B. - Most Work Measurement Systems
7. Hand Book of Industrial Engineering By H.B. Maynard

311213: Facilities Planning

Teaching Scheme

Lectures: 4 hours / week

Credit Scheme

Theory: 04

Examination Scheme

In-Sem: 30 Marks

End-Sem : 70 Marks

Prerequisites: For successful completion of the course student must have

1. The knowledge of basic manufacturing processes and equipments.
2. The knowledge of basic operation sequence.
3. Basic Analytical skill to analyze the facility planning data.

Objectives:

1. Design the plant layout for effective use of man, machine and material.
2. To develop the skill of arranging facilities best suitably to minimize the material handling cost.
3. Help to prepare students to meet the challenges associated with the maintenance.
4. To understand the use of computer in different facility planning problems.

Outcomes: On successful completion of course the student should have

1. Knowledge and understanding of design, selection and installation of plant layout according to product.
2. The ability to systematic material handling analysis.
3. Knowledge of approach, terminology and scope of facility maintenance.
4. Knowledge of the use of computer in facility planning.

Unit I

Scope of Plant Engineering, Plant Layout – Introduction, Types of Plant Layout, Phases of Layout Planning, Plant Location, Urban v/s Rural Location.

Unit II

Systematic Layout Planning, P-Q Analysis, Flow of Materials Analysis, Activity Relationship Analysis, Space Requirements & Availability, Modifying Considerations, Practical Limitations, Selection of Layout, Installation of Layout.

Unit III

Material Handling Function, Principles of Material Handling, MH Equipment – Conveyors, MH Equipment – Cranes, MH Equipment – Trucks.

Unit IV

Systematic Handling Analysis, External Integration, Classification of Materials, Layout Considerations, Analysis of Moves, Visualization of Moves, Flow Diagram – DI Plot, Preliminary Handling Plans, Modifications & Practical Limitations, Calculation of Requirements, Evaluation of Alternatives, Installation.

Unit V

Maintenance Function, Types of Maintenance, TPM – Introduction, TPM Pillars, 5S

Technique, Overall Equipment Effectiveness.

Unit VI

Computerized Layout Planning, CORELAP, CRAFT, ALDEP.

Text Books

1. R.L Francis and J.A White (1974), Facilities layout and location-An analytical approach, Prentice Hall Inc.
2. J.A Tomkins and J.A White (1984), Facilities Planning, John Wiley & sons.

Reference Books

1. M.E Porter (1985), Competitive Advantage, The Free Press.
2. D.K. Carr and H.J Johansson (1995), Best practices in Reengineering, McGraw Hill, Inc.
3. K.K.Humphreys (1991), Jelen's Cost and Optimization Engineering, McGraw Hill,International.
4. P.Cheekland (1981), Systems thinking, Systems Practice, John Wiley & sons.
5. B.W. Niebel (1972), Motion and Time study, Richard Irwin.
6. L.D.Miles (1971), Techniques of Value analysis and Engineering, McGraw Hill.
7. K.Hitomi (1996), Manufacturing Systems Engineering; Viva Books Pvt Ltd, India.
8. A.W. Law and W.D.Kelton (1991), Simulation Modeling and Analysis, McGraw Hill International Edition
9. G.F.Bell and J Balkwill (1998), Management in Engineering, Prentice Hall India.
10. J.M.Apple (1972), Plant Layout and Material Handling, McGraw Hill.

311214: Management Information System**Teaching Scheme**

Lectures: 3 hours / week

Credit Scheme

Theory: 04

Examination Scheme

In-Sem: 30 Marks

End-Sem : 70 Marks

Prerequisite :

1. Production and Operations Management

Course Objectives:

To introduce the students to the Management Information Systems and its application in organizations. The students also would understand the activities that are undertaken in acquiring an Information System in an organization. Further the student would be aware of system concepts, system development life cycle approach, object oriented analysis and design, decision support system etc.

Course Outcomes:

Student will be able to

1. Describe the role of Management Information Systems in organization.
2. Understand the system development life cycle approach, object oriented analysis and design, decision support system etc.
3. Understand the Information Management and its various aspects.

Unit I**Introduction**

Definitions, objective, structure, operating elements, MIS structure based on management activity, organizational function.

Unit II**System concepts**

Definition, Types of systems, system decomposition, system entropy, system stress, methods of simplification, design concepts.

Unit III**SDLC approach**

System development life cycle approach, system requirement specifications, entity relationship diagram, data dictionary, report generation, database administration.

Unit IV**Object Oriented Analysis and Design**

Introduction, concepts of objects, class, encapsulation, various steps of OOA, methods like Booch, Rumbaugh etc. Domain Analysis, Human computer Interface, Introduction to System Testing.

Unit V**Decision Support System**

Introduction to decision support system, experts systems, hardware and software acquisition, legal Issues.

Unit VI:**Information Management and society**

Computer security, privacy, manual versus electronic information, back up protection, user interfaces, encryption, responsibility and ethics.

Text Book

1. Software Engineering by Joshi S.D.

Reference Books:

1. Management Information System by Jawadekar W.S.
2. Management Information System by Davis G.B.
3. Management Information System by Obrien J.C.
4. Management Information System by Mc Cory Keith R
5. Software Engineering by Pressman R.S.
6. Software Engineering by Prasad R. S.

311215: Materials Management

Teaching Scheme

Lectures: 3 hours / week

Credit Scheme

Theory: 04

Examination Scheme

In-Sem: 30 Marks

End-Sem : 70 Marks

Objectives:

1. To make the students understand the concepts & broad principles of contents of the course.
2. Develop conceptual framework of the course.
3. Aim is to provide insight of the subject.

Outcomes:

1. At the end of the course student will be in a position to
2. List down the factors that influence the application of the course content in the industrial environment
3. Identify areas for research oriented work based on the course content
4. Apply the knowledge of the course in solving real life problems

Unit I: Introduction to Materials Management

What are Inventories, need of inventories, objectives of an Inventory Control system, concept of Rate of Return with respect to Inventories, Symptoms of poor Inventory management, Purchase procedure.

Unit II: Classification and Costs of Inventories

Different types of Inventories, Inventory carrying cost, procurement cost, set up cost, stock out cost, Inventory cost curve, problems based on inventory costs, EOQ concept, assumptions of EOQ model, mathematical treatment of economic buying, Extension of basic EOQ model.

Unit III: Selective Inventory Control

Concept of Selective Inventory Control, ABC analysis, VED analysis, HML analysis, SDE analysis, SOS analysis, FSN analysis, GOLF analysis, Concept of Lead time and its effects on Inventory, Internal and External lead time, Elements of lead time, Evaluation and ways to minimize lead time, Vendor development and vendor rating.

Unit IV: Replenishment Systems

Introduction, Different types of replenishment systems like Fixed order quantity system, Fixed order interval system, Combination of fixed order interval and quantity system, Tow Bin System, Safety stocks.

Unit V: Surplus and Obsolescent stocks

Introduction, Genesis of surplus materials, Disposal of surplus and obsolete materials, need of physical stock taking, method of stock taking like annual, continuous, reorder point stock taking, Inventory records.

Unit VI: Manufacturing Resource Planning

Why Inventory control is an integrated approach? Concept of Manufacturing Resource Planning (MRP), MRP I and MRP II, case studied in MRP, Introduction to ERP.

Text Book

1. Inventory management by L.C. Jhamb

Reference Books:

1. Material Management by Dobler Burt
2. Inventory management, Silver and Peterson, John Willey and sons

311216 : Operations Research Practical**Teaching Scheme**

Practical : 2 hours / week

Credit Scheme

Practical : 01

Examination Scheme

TW : 50 Marks

Any 8 of the following assignments have to be completed by a student and journal to be prepared.

List of Assignments

1. Formulation of L. P. Problem
2. Solving L. P. Problem
3. L. P. problem based on redundancy and degeneration
4. Transportation problem using Vogel's approximation
5. Graphical Method or North West Corner method
6. Assignment problem
7. Unbalanced assignment problem
8. Individual Replacement
9. Group Replacement
10. Games theory

Text Books

1. Gupta & Hira: Operations Research, S. Chand & Co.
2. Paneerselvam Operations Research , Prentice Hall of India Reference Books
3. Taha H A Operation Research and Introduction, McMillian.ISBN-0-02-418940-5
4. Hiller and Libermann, Introduction to Operation Research, McGraw Hill 5th edn.
5. S.D. Sharma – Operations Research, Kedarnath, Ramnath &Co
6. J K Sharma, Operations Research Theory and Application, Pearson Education Pvt Ltd
7. ,2nd Edn, ISBN-0333-92394-4
8. Kanthi Swarup & others – Operations Research, Sultan chand and Sons.

311217 : Ergonomics and Product Design**Teaching Scheme**

Practical: 4 hours / week

Credit Scheme

Practical : 02

Examination Scheme

TW : 50 Marks

Practical : 50 marks

The following assignments have to be completed by a student and journal to be prepared.

List of Assignments

1. Anthropometric Data collection
2. Anthropometric data analysis
3. Ergonomic Design analysis of a consumer durable
4. Ergonomic Design analysis of an engineering equipment
5. Ergonomic Design analysis of a Fast Moving Consumer Good packaging
6. Ergonomic Design analysis of a work place

Text Books:

1. Product design & Manufacturing- A.K.Chitale, R.C Gupta
2. Product Design : Fundamentals & Methods – N.F.M. Roozenburg & J.Eekels
3. Introduction to Work Study by ILO
4. Human Factor Engineering and Design by Sanders McCormick

Reference Books:

1. Product design & Manufacture- Jhon R Lindbeck
2. Mayall W.H., "Industrial Design for Engineers" London Liiffee Books Ltd. 1967
3. Dale Huchingson R "New Horizons for Human Factors in Design " McGraw Hill Company 19811.Industrial Design-Mayall
4. Job Evaluation – ILO
5. Yoga M., Job Evaluation, NPC, New Delhi
6. Zandin K.B. - Most Work Measurement Systems
7. Hand Book of Industrial Engineering By H.B. Maynard

311218 : Materials Management Practical**Teaching Scheme**

Practical: 2 hours / week

Credit Scheme

Theory: 01

Examination Scheme

Oral : 50 Marks

List of Assignments: [any 8]

1. Assignment on Costs of Inventories, Assignment on EOQ
2. Assignment on EOQ – Practical Constraints – Quantity Discounts, Shelf Life, Packing
3. Constraints
4. Assignment on Replenishment Systems – Deterministic Model
5. Assignment on Replenishment Systems – Probabilistic Model
6. Assignment on Selective Inventory Control
7. Assignment on Disposal of Surplus and Obsolescent stocks
8. Documentation in Materials Management
9. Case – Purchase Management
10. Case – Vendor Selection, Vendor Rating
11. Case – Warehouse Layout Planning
12. Comprehensive Case on Warehousing
13. Study of Inbound & Outbound Logistics Channels of a Any Industry

Text Books:

1. Inventory management by L.C. Jhamb, Everest Publishing House
2. Materials Management, Tony Arnold, Pearson Publication

Reference Books:

1. Purchasing and Material Management by Dobler and Burt
2. Inventory management, Silver and Peterson, John Willey and sons

311219 : Seminar**Teaching Scheme**

Seminar: 1 hours / week

Credit Scheme

Practical : 01

Examination Scheme

Oral : 50 Marks

Objectives:

1. The objective of Seminar is to test the student on his/her ability for self-study and his/her ability to communicate - Written and oral.
2. Seminar will be in the form of a report submitted by the student.
It will be -
 - a. done by a student individually, on topic of his/her choice based on literature survey/ a case study wherever applicable/possible, and approved by the staff- in- charge,
 - b. a report with 15-20 pages of A-4 size paper, 1.5 spaced typed material, and appropriately bound.
 - c. Title font/figures/graphs shall be black and white.
3. The Oral examination will be based on the report submitted and (orally) presented.